

Ferramentas



Contamos com uma completa linha de ferramentas (rolos laminadores de rosca normais e especiais e recartilhas em geral).

Roscafios

Há mais de quinze anos no mercado de rosca e laminados, a ROSCAFIOS indústria e Comércio iniciou suas atividade em 1985 com a denominação comercial de

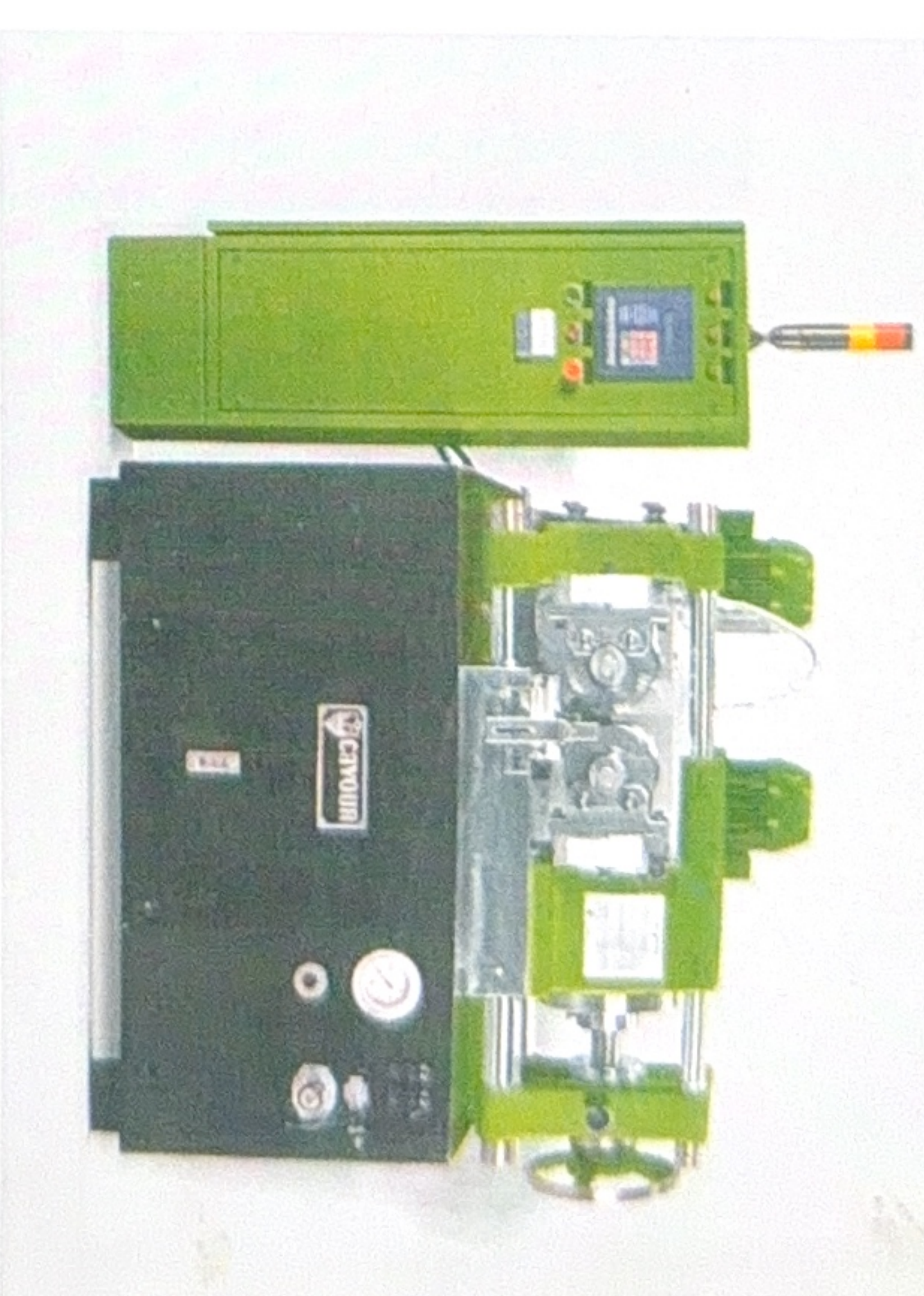
Produtos



Fabricação de barras roscadas, tirantes, chumbadores, grampos U e J e peças usinadas (através de desenhos e amostras) em materiais ferrosos, não ferrosos e inoxidáveis.

ROSFIOS Industria e Comércio no mesmo endereço em que se encontra hoje, teve alterada sua denominação, no entanto, aperfeiçoou sua tecnologia e equipamentos para melhor atendê-los. Hoje podemos dizer com orgulho que: "a empresa que tem o privilégio de

Mão de obra



Laminação de rosca M2 à M110 e 1/8" à 4", brunimentos, recartilhas paralelas e cruzadas (materiais ferrosos e não ferrosos).

ser atendida pela ROSCAFIOS, conta com a certeza de utilizar um dos melhores serviços no segmento.

ROSCA WHITWORTH CABEÇA 55°				ROSCA BSP (GAS) 55° CABEÇA 1C				ROSCA AMERICANA UNC 60°				ROSCA MÉTRICA DIN 13 60°				ROSCA CÔNICA NPT				ROSCA AMERICANA UNF			
ROSCA Ø passo polegada	PARAFUSO Ø MÉDIO			ROSCA Ø passo	PARAFUSO MIN. MAX. mm			ROSCA Ø passo	2A MIN. MAX. mm	3A MIN. MAX. mm	Ø d. MAX. mm	ROSCA Ø passo mm	PARAFUSO Ø MÉDIO MIN. MAX. mm			ROSCA Ø passo mm	Ø MÉDIO E2 mm	efetiva exterior mm		ROSCA	Ø 2A mm	mínimo	máximo
1/8	40	2,685	2,789	1/8	28	9,040	9,147	1	1,532	1,562	1,598	M 1,1	0,785	0,838	1/16	-27	6,888	7,302	Nr 0	80	1,26	1,306	
3/16	24	3,995	4,084	1/4	19	12,176	12,301	Nr 2	1,821	1,875	1,890	M 1,1	0,885	0,938	1/8	-27	9,238	9,652	Nr 1	72	1,562	1,61	
1/4	20	5,424	5,537	3/8	19	15,679	15,806	Nr 3	2,096	2,154	2,172	M 1,2	0,985	1,038	1/4	-18	12,126	12,763	Nr 2	64	1,862	1,913	
5/16	18	6,915	7,034					Nr 4	2,350	2,413	2,433	M 1,4	1,149	1,205	3/8	-18	15,545	16,192	Nr 3	56	2,146	2,202	
3/8	16	8,382	8,509	1/2	14	19,651	19,793	Nr 5	2,677	2,743	2,764	M 1,6	1,291	1,354	1/2	-14	19,264	20,111	Nr 4	48	2,423	2,484	
7/16	14	9,816	9,951	5/8	14	21,607	21,749	Nr 6	2,898	2,969	2,990	M 1,8	1,491	1,554	3/4	-14	24,579	25,445	Nr 5	44	2,718	2,781	
1/2	12	11,199	11,345	3/4	14	25,137	25,279	Nr 8	3,553	3,594	3,650	M 2,2	1,654	1,721	1"	-11 1/2	30,826	31,910	Nr 6	40	3,007	3,073	
9/16	12	12,787	12,933					Nr 10	4,028	4,112	4,138	M 2,5	1,817	1,888	1 1/4	-11 1/2	39,551	40,673	Nr 8	36	3,617	3,688	
5/8	11	14,244	14,397	1"	11	31,590	31,770	Nr 12	4,686	4,773	4,798	M 3,0	2,117	2,188	1 1/2	-11 1/2	45,621	46,769	Nr 10	32	4,211	4,288	
11/16	11	15,837	15,984	1 1/8	11	36,238	36,418	1/4	5,403	5,497	5,524	M 3,5	2,580	2,655	2"	-11 1/2	57,633	58,834	Nr 12	28	4,79	4,872	
3/4	10	17,264	17,424	1 3/8	11	40,251	40,431	5/16	6,888	6,990	7,021	M 4,0	3,004	3,089	2 1/2	-8	69,076	70,882	5/16	24	7,127	7,221	
7/8	9	20,250	20,419	1 1/2	11	46,144	46,324	3/8	8,349	8,461	8,494	M 4,5	3,433	3,523	3"	-8	84,852	86,757	3/8	24	8,712	8,809	
1"	8	23,189	23,368	1 3/4	11	52,087	52,267	7/16	9,779	9,896	9,934	M 5,0	3,901	3,991					7/16	20	10,147	10,254	
1 1/8	7	26,062	26,253	2"	11	57,955	58,135	1/2	11,265	11,392	11,430	M 5,5	4,361	4,456					1/2	20	11,73	11,841	
1 1/4	7	29,237	29,428	2 1/4	11	64,014	64,231	9/16	12,741	12,873	12,913	M 6,0	5,212	5,324					9/16	18	13,221	13,335	
1 3/8	6	32,006	32,215					5/8	14,196	14,336	14,376	M 7,0	6,212	6,324					5/8	18	14,803	14,922	
1 1/2	6	35,184	35,391	2 1/2	11	73,488	73,705	3/4	17,203	17,353	17,399	M 8,0	7,042	7,160					3/4	16	17,857	17,981	
1 5/8	5	37,797	38,024	3"	11	86,188	86,405	7/8	20,183	20,343	20,391	M 9,0	8,042	8,160					7/8	14	20,869	21,006	
1 3/4	5	40,972	41,199					1"	23,114	23,287	23,338	M 10,0	8,882	8,994					1	12	23,830	23,98	
1 7/8	4 1/2	43,773	44,012	3 1/4	11	92,284	92,501	1 1/8	25,979	26,162	26,218	M 11,0	9,862	9,994					1 1/8	12	27,003	27,155	
2"	4 1/2	46,948	47,187	3 1/2	11	98,634	98,851	1 1/4	29,149	29,337	29,393	M 12,0	10,679	10,829					1 1/4	12	30,173	30,33	
2 1/4	4	52,833	53,086	4"	11	104,984	105,201	1 3/8	31,910	32,113	32,174	M 14,0	12,503	12,663					1 3/8	12	33,343	33,503	
2 1/2	4	59,183	59,436					1 1/2	35,082	35,288	35,349	M 16,0	14,503	14,663					1 1/2	12	36,515	36,678	
2 3/4	3 1/2	64,934	65,205	4 1/2	11	111,334	111,551	1 3/4	40,856	41,062	41,151	M 18,0	16,164	16,334					1 3/4	12	42,865	43,028	
3"	3 1/2	71,285	71,556	5"	11	124,034	124,251	2"	46,820	47,061	47,135	M 20,0	18,164	18,334									
3 1/4	3 1/4	77,267	77,548					2 1/4	53,165	53,411	53,485	M 22,0	20,164	20,334									
3 1/2	3 1/4	83,618	83,899	5 1/2	11	136,734	136,951	2 1/2	59,032	59,296	59,369	M 24,0	21,803	22,003									
3 3/4	3	89,540	89,832					3"	65,377	65,644	65,725	M 27,0	24,803	25,003									
4"	3	95,890	96,182					3 1/4	71,722	71,994	72,075	M 30,0	27,462	27,674									
4 1/4	2 7/8	101,998	102,297					3 1/2	78,064	78,341	78,425	M 33,0	30,462	30,674									
4 1/2	2 7/8	108,348	108,647					3 3/4	84,412	84,691	84,775	M 36,0	33,118	33,342									
4 3/4	2 3/4	114,435	114,740					4"	90,754	91,039	91,125	M 39,0	36,118	36,342									
5"	2 3/4	120,785	121,090					4"	97,102	97,389	97,475	M 42,0	38,778	39,014									
5 1/4	2 5/8	126,846	127,159									M 45,0	41,778	42,014									
5 1/2	2 5/8	133,196	133,509									M 48,0	44,431	44,681									
5 3/4	2 1/2	139,229	139,549									M 52,0	48,431	48,681									
6"	2 1/2	145,580	145,900									M 56,0	52,088	52,353									
												M 60,0	56,088	56,353									
												M 64,0	59,743	60,023									
												M 68,0	63,743	64,023									

Padrão de Cores Roscafiros

1020	4340	304L
1045	8620	316
12L14	8640	316L
95MN 36/28	303	410
4140	304	420

Laminação de rosca e recartilhos.
Completa linha de barras roscadas em aços inoxidáveis.

ROSCAFIOS INDÚSTRIA E COMÉRCIO LTDA.

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Catálogo de Referências

